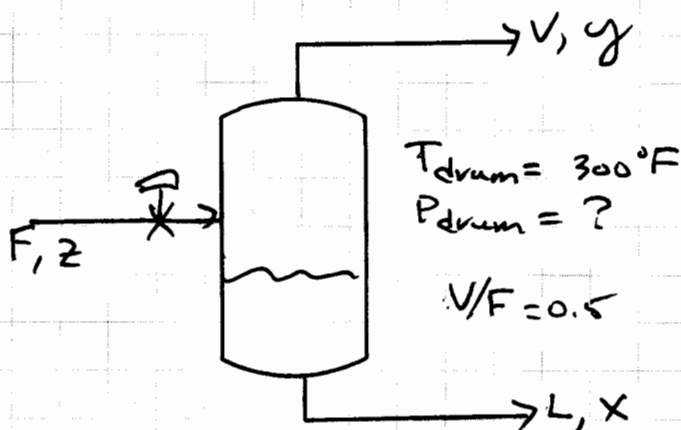




Find P_{drum}

Given: $T_{drum} = 300^\circ\text{F}$

$$V/F = 0.5$$

$$A = n\text{-C}_6 \quad B = n\text{-C}_8$$

$$F_A = 100 \text{ mole} \quad F_B = 60 \text{ mole}$$

$$\therefore z_A = \frac{100}{160} = 0.625$$

$$z_B = \frac{60}{160} = 0.375$$

Must Use Fig 2.8 Data

$\therefore$ Can generate K_i values for assumed P @ known T_{drum} .

Need location of $n\text{-C}_8$ (that is, NBP for substance axis)
Can use Fig 2.4 @ 1 atm (see Fig).

$$T_{NBP}(n\text{-C}_8) = 260^\circ\text{F}$$

Sequential method similar to D.2 (given V/F) except
 $P_{drum} \leftrightarrow T_{drum}$.

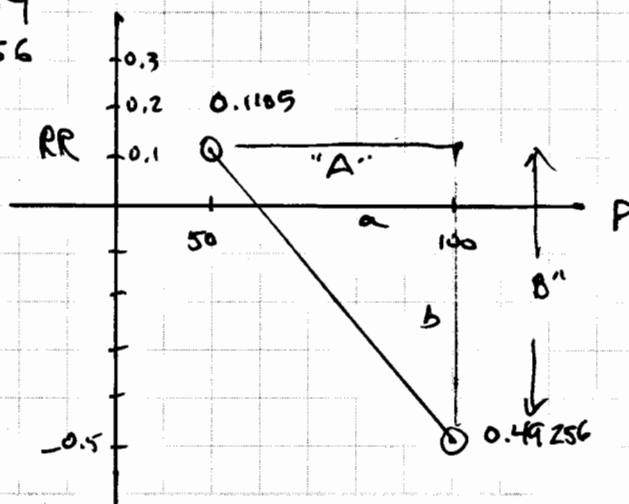
$\therefore$ Assume P_{drum} , get K_i 's, check in RR

P	K_A	K_B	RR (see sep sheet)
50 psia	1.9	0.46	0.110534
100 psia	0.92	0.26	-0.49256

$$\frac{A}{B} = \frac{a}{b} = \frac{50}{0.603} = \frac{a}{0.49256}$$

$$\therefore a = 40.84 \quad a' = 1 - a = 9.16$$

$$\therefore P \approx 59.16 \text{ psia}$$



A COMPARISON OF ABOUT 900 EXPERIMENTAL POINTS
WITH THE NOMOGRAM INDICATES THE FOLLOWING DEVIATIONS:

STANDARD DEVIATION = 94 %
AVERAGE DEVIATION = 68 %
BIAS = -20 %
$\% \text{ DEVIATION} = \frac{K_{\text{NOMO}} - K_{\text{EXP}}}{K_{\text{EXP}}} \times 100$



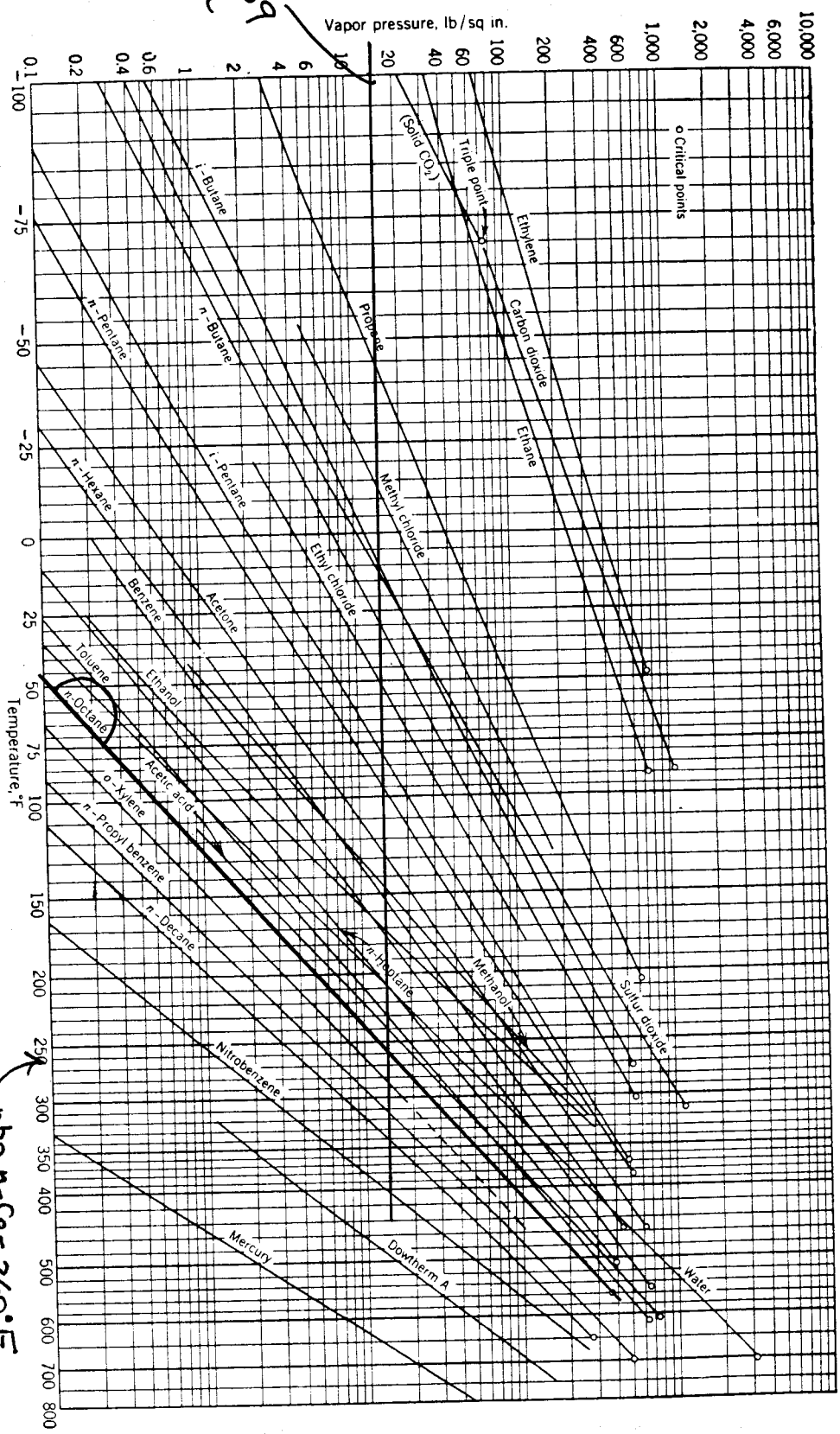


Figure 2.4 Vapor pressure as a function of temperature. [Adapted from A.S. Faust, L.A. Wenzel, C.W. Clump, L. Maus, and L.B. Andersen, *Principles of Unit Operations*, John Wiley and Sons, New York (1960).]

[Z]

$$A = nC_6 \quad B = nC_8$$

$$z_A = z = 200 / (200 + 800) = 0.2$$

- (a) Find h_f @ $z=0.2$ w/ $T_f = 300$ where the state is "subcooled liquid" at an unknown P .

Need to extend available liquid enthalpy data as discussed in class

Method (1) prepare aux curve (h_f vs T @ $z=0.2$)

Method (2) Draw by estimation, additional lines.

See Figure 3.26

(a) $h_F = 20,500 \text{ Btu/lbmole}$

- (b) Find x, y (Figure 3.26 again)

$$x = 0.11$$

$$y = 0.36$$

$$@ T_{\text{drum}} \approx 240^\circ\text{F} @ 1 \text{ atm}$$

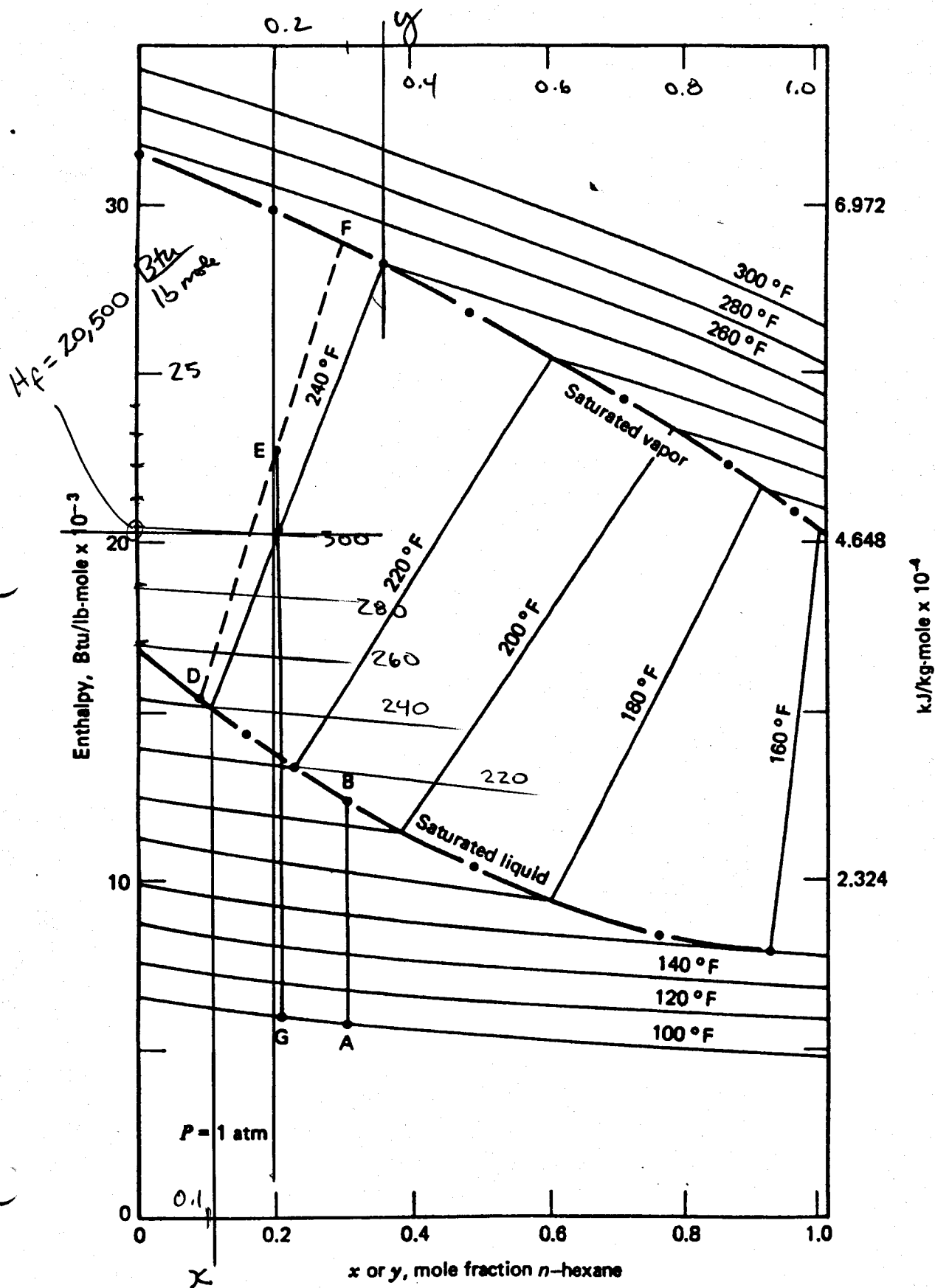
- (c) Find $L \Delta V$ (use material balance)

$$F = 200 + 800 = 1000.$$

$$\frac{L}{F} = \frac{0.36 - 0.20}{0.36 - 0.11} = 0.64 \quad i.$$

$$L = 640 \text{ lbmole}$$

$$V = 360 \text{ lbmole}$$

Figure 3.26. Enthalpy concentration diagram for *n*-hexane/*n*-octane.

3

Find P_A^s & P_B^s A = ethanol B = water.

System is at equilibrium @ 180°F , 1 atm

$$\therefore x = 0.26 \quad y = 0.57$$

$$K_A = \frac{y}{x} = \frac{0.57}{0.26} = 2.192 = \frac{P_A^s}{P} \quad (\text{ideal})$$

$$K_B = \frac{1-y}{1-x} = \frac{0.43}{0.74} = 0.58 = \frac{P_B^s}{P}$$

Since $P = 1 \text{ atm}$

$$(a) \quad P_A^s = 2.192 \text{ atm}$$

$$P_B^s = 0.58 \text{ atm}$$

(a)

(b) Find % error.

Use graph of actual V_p @ $T = 180^\circ\text{F}$

$$P_A^s = 18 \text{ psia} = 1.224 \text{ atm}$$

$$P_B^s = 7 \text{ psia} = 0.476 \text{ atm}$$

$$\text{Error in } P_A^s = \frac{2.192 - 1.224}{1.224} = + 79.08\%$$

$$\text{Error in } P_B^s = \frac{0.58 - 0.476}{0.476} = + 21.84\%$$

(b)

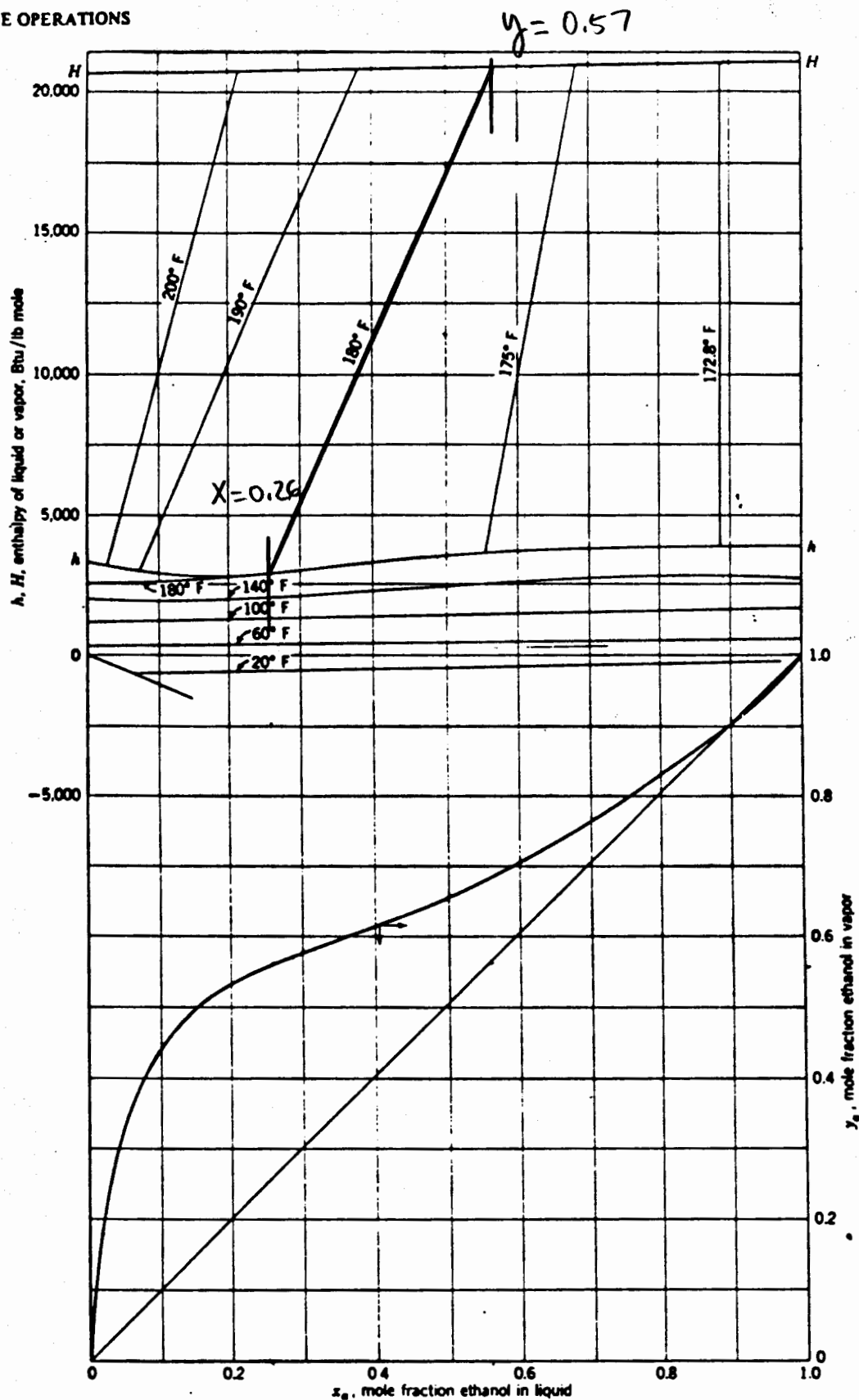


Figure 3.4. Enthalpy-composition diagram for ethanol-water mixtures at 1 atm pressure (3). Reference state: liquid water at 32°F , liquid ethanol at 32° . (By permission of John Wiley; copyright © 1950.)

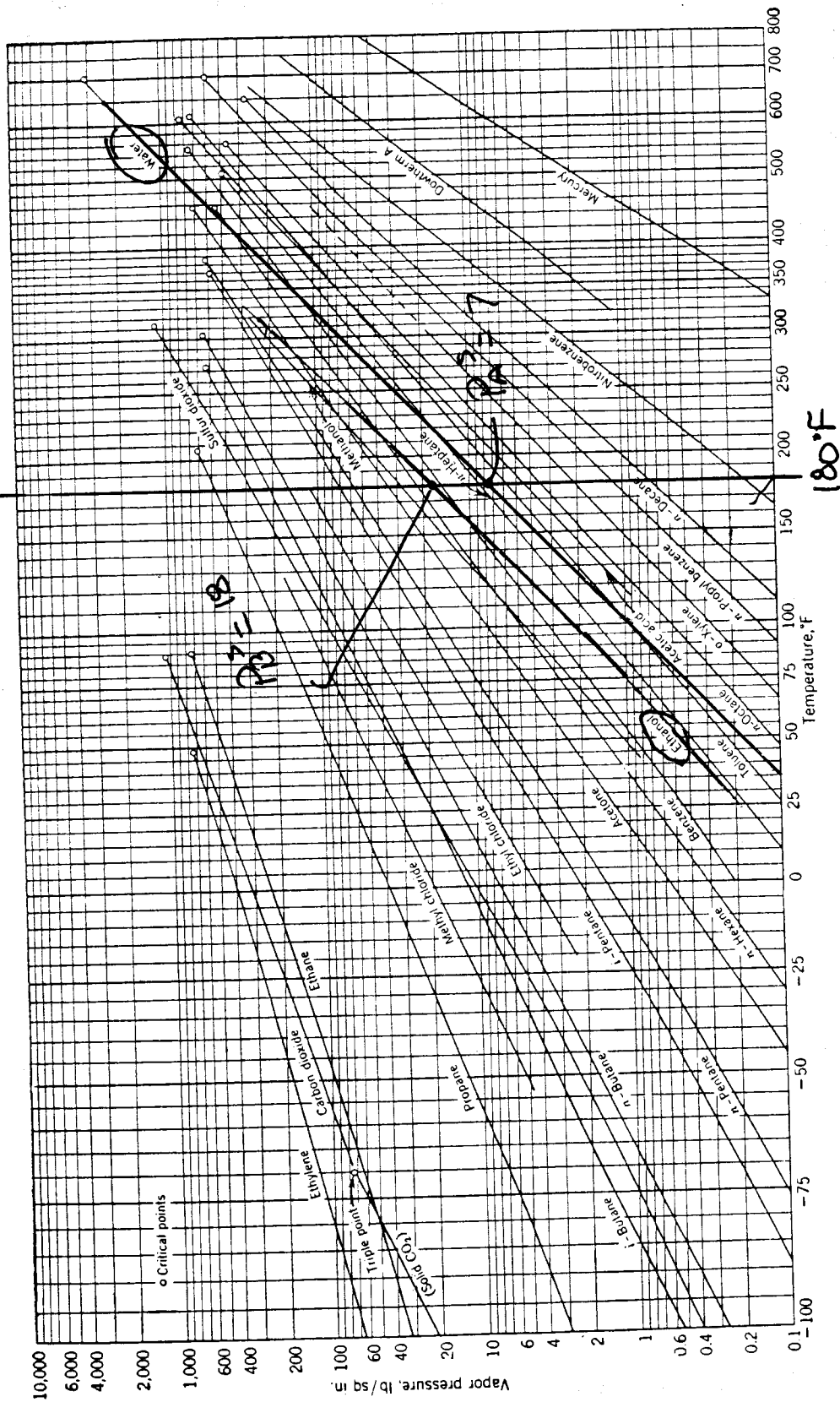


Figure 2.4 Vapor pressure as a function of temperature. [Adapted from A.S. Faust, L.A. Wenzel, C.W. Clump, L. Maus, and L.B. Andersen, *Principles of Unit Operations*, John Wiley and Sons, New York (1960).]