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Apply[Clear, Names["Global`*"]];
Off[General::spell1];
Off[General::spell11];
m = 24;
N1 = 22; N2 = 20; N2p = 35; N4 = 15; N5 = 16;
r1 = m * N1 / 2;
r2 = m * N2 / 2;
r2p = m * N2p / 2;
r3 = r1 + r2 + r2p;
r4 = m * N4 / 2;
r5 = m * N5 / 2;
r6 = r4 + 2 r5;
rA = {0, 0, 0};
rB = {0, r1, 0};
rC = {xC, r1 + r2, 0};
rD = {xD, r1 + r2 + r2p, 0};
rE = {xE, 0, 0};
rF = {xF, r4, 0};
rG = {xG, r4 + r5, 0};
rH = {xH, r4 + 2 r5, 0};
rJ = {xJ, 0, 0};
n3 = 200; (*rpm*)
n6 = 150; (*rpm*)
n03 = -n3;
n60 = n6;

"contour I: 0-A-1-B-2-C-4-E-0"

w10 = {n10, 0, 0};
w21 = {n21, 0, 0};
w42 = {n42, 0, 0};
w04 = {n04, 0, 0};

"w10+w21+w42+w04=0 (1)"
eq1x = (w10 + w21 + w42 + w04) [[1]] == 0; Print[eq1x, " (1)"];
"rB x w21 + rC x w42 = 0 (2)"
eq1k = (Cross[rB, w21] + Cross[rC, w42]) [[3]] == 0; Print[eq1k, " (2)"];

"contour II: 0-A-1-B-2-D-3-E-0"

w32 = {n32, 0, 0};
w03 = {n03, 0, 0};

"w10+w21+w32+w03=0 (3)"
eq2x = (w10 + w21 + w32 + w03) [[1]] == 0; Print[eq2x, " (3)"];
"rB x w21 + rD x w32 = 0 (4)"
eq2k = (Cross[rB, w21] + Cross[rD, w32]) [[3]] == 0; Print[eq2k, " (4)"];

"contour III: 0-J-6-H-5-G-3-E-0"

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ω60 = {n60, 0, 0};
ω56 = {n56, 0, 0};
ω35 = {n35, 0, 0};

"ω60+ω56+ω35+ω03=0 (3)"
eq3x = (ω60 + ω56 + ω35 + ω03)[[1]] == 0; Print[eq3x, " (5)"];
"rH x ω56 + rG x ω35 = 0 (6)"
eq3k = (Cross[rH, ω56] + Cross[rG, ω35])[ [3]] == 0; Print[eq3k, " (6)"];

"contour IIII: 3-D-2-C-4-F-5-G-3"

ω23 = -ω32;
ω54 = {n54, 0, 0};

"ω23+ω42+ω54+ω35=0 (7)"
eq4x = (ω23 + ω42 + ω54 + ω35)[[1]] == 0; Print[eq4x, " (7)"];
"rD x ω23 + rC x ω42 + rF x ω54 + rG x ω35 = 0 (8)"
eq4k = (Cross[rD, ω23] + Cross[rC, ω42] + Cross[rF, ω54] + Cross[rG, ω35])[ [3]] == 0;
Print[eq4k, " (8)"];
"equations"
eqns = {eq1x, eq1k, eq2x, eq2k, eq3x, eq3k, eq4x, eq4k}
sol = {n10, n21, n42, n04, n32, n56, n35, n54};
"solutions"
solution = N[Solve[eqns, sol]]
Print["n1 = ", n10 /. solution[[1]], " rpm"];

contour I: 0-A-1-B-2-C-4-E-0

ω10+ω21+ω42+ω04=0 (1)

n04 + n10 + n21 + n42 == 0 (1)

rB x ω21 + rC x ω42 = 0 (2)

-264 n21 - 504 n42 == 0 (2)

contour II: 0-A-1-B-2-D-3-E-0

ω10+ω21+ω32+ω03=0 (3)

-200 + n10 + n21 + n32 == 0 (3)

rB x ω21 + rD x ω32 = 0 (4)

-264 n21 - 924 n32 == 0 (4)

contour III: 0-J-6-H-5-G-3-E-0

ω60+ω56+ω35+ω03=0 (3)

-50 + n35 + n56 == 0 (5)

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$$rH \times \omega_{56} + rG \times \omega_{35} = 0 \quad (6)$$

$$-372 n_{35} - 564 n_{56} = 0 \quad (6)$$

contour IIII: 3-D-2-C-4-F-5-G-3

$$\omega_{23} + \omega_{42} + \omega_{54} + \omega_{35} = 0 \quad (7)$$

$$-n_{32} + n_{35} + n_{42} + n_{54} = 0 \quad (7)$$

$$rD \times \omega_{23} + rC \times \omega_{42} + rF \times \omega_{54} + rG \times \omega_{35} = 0 \quad (8)$$

$$924 n_{32} - 372 n_{35} - 504 n_{42} - 180 n_{54} = 0 \quad (8)$$

equations

$$\{n_{04} + n_{10} + n_{21} + n_{42} = 0, -264 n_{21} - 504 n_{42} = 0, -200 + n_{10} + n_{21} + n_{32} = 0, \\ -264 n_{21} - 924 n_{32} = 0, -50 + n_{35} + n_{56} = 0, -372 n_{35} - 564 n_{56} = 0, \\ -n_{32} + n_{35} + n_{42} + n_{54} = 0, 924 n_{32} - 372 n_{35} - 504 n_{42} - 180 n_{54} = 0\}$$

solutions

$$\{n_{10} \rightarrow 670., n_{21} \rightarrow -658., n_{42} \rightarrow 344.667, n_{04} \rightarrow -356.667, \\ n_{32} \rightarrow 188., n_{56} \rightarrow -96.875, n_{35} \rightarrow 146.875, n_{54} \rightarrow -303.542\}$$

$$n1 = 670. \text{ rpm}$$