# SMALL FARM SUBSOILER

midterm presentation

#### USDA SPONSERED SENIOR DESIGN PROJECT

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## DESIGN REQUIREMENTS

- > Scaled to work on a small farm.
- ► Low cost to purchase (under \$3000)
- ► Able to penetrate at least 10" (15" preferred)
- Modify an existing tiller (Troy-Bilt Horse)
- Surface soil left undisturbed

# EXISTING SOLUTIONS

- Standard walk behind tiller
- **▶** Ditch Witch trenchers
- Ditch Witch vibrating shank
- ► Mid-sized riding and walk behind tractors

# PROBLEMS WITH EXISTING SOLUTIONS

- **Tillers** 
  - Disturb top soil by tine rotary action
  - Limited depth (typically under 10")

# PROBLEMS CONT.

- ▶ Ditch Witch Trenchers/Vibrating Shank
  - Excessive cost (\$6500 for trencher, \$8000 for vibrating shank)

# PROBLEMS CONT.

- Mid-sized tractors/walk behind tractors
  - High cost (typically several thousand dollars)
  - Too large for the smallest farms

# POSSIBLE SOLUTIONS

- ► Straight shank
- Rotary chisel
- ▶ Trencher

# STRAIGHT SHANK

► For this design, a straight shank would be attached behind the tiller frame.



#### SHANK ADVANTAGES

- ► This design can be easily attached to the existing tiller frame. The ease of attachment allows for easier modification for the consumers who already own a Troy-Bilt.
- ► There are readily available mounting brackets that could be easily modified to fit the tiller frame. This would lead to less new design work.

#### SHANK ADVANTAGES CONT.

- ► The decrease in design work and ready availability of parts will greatly lower cost.
- The lack of moving parts will decrease maintenance making it more appealing for the customer.
- The straight shank design is currently used on a larger scale, so the design is already proven.

#### SHANK ADVANTAGES CONT.

- The shank can be easily adjusted allowing the operator to move the tiller between storage and the field easy.
- The depth of operation can be easily adjusted allowing for higher speeds at shallower depths.

# SHANK DISADVANTAGES

- Larger depths require large horsepower increases leading to much higher costs or much slower speeds.
- ➤ To achieve the desired depth, the forward speed will be relatively low (0.7 mph @ 14" depth).



#### SHANK DISADVANTAGES CONT.

► The traction of the tiller tires will limit the amount of HP that can actually be used.

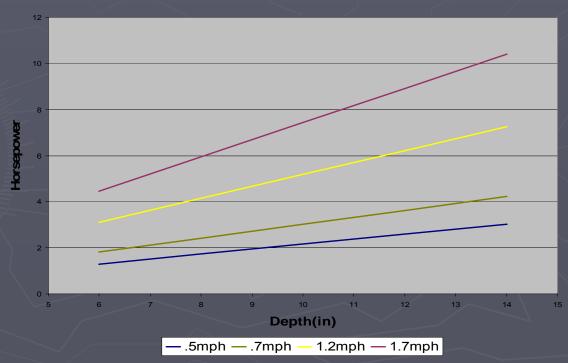
# ROTARY CHISEL

A rotary blade would be attached to the PTO of the tiller.



#### CHISEL ADVANTAGES

There is roughly a 40% horsepower savings for a rotary shank over a straight shank allowing for greater forward speed and greater depth of digging.
Rotary Chisel HP Requirements



#### CHISEL ADVANTAGES CONT.

- ► The forward chisel rotation causes the tiller to drag itself forward allowing for easier use by the operator.
- ► Can cut through underground obstructions easier than the shank.

# CHISEL DISADVANTAGES

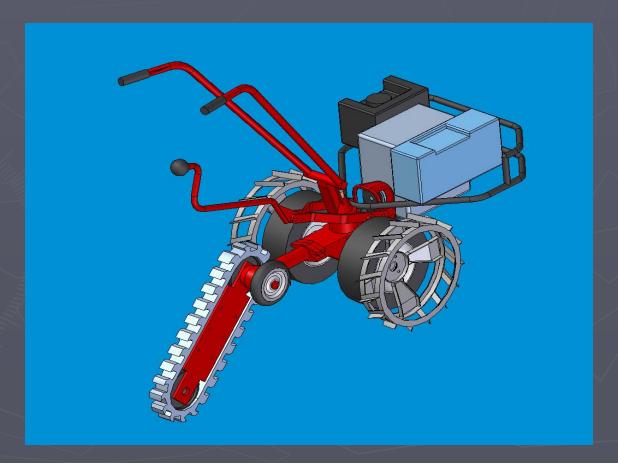
- To penetrate 15" would require a blade diameter of 36" leading to some major safety concerns.
- ► At minimum, a strong guard would have to be built around the blades since there will always be several inches of spinning blades above ground.
- ▶ The handles would have to be moved also.

#### CHISEL DISADVANTAGES CONT.

- ► No existing design would require that all of the parts be designed and built from scratch greatly increasing cost.
- ➤ The clutch would have to be redesigned to allow for "reverse" to become "forward."
- Since the drive shaft is off-center, the tiller will try to drag itself off of a straight line.
- Several moving parts will increase maintenance and decrease durability.

# TRENCHER

➤ A chain type trench digger blade would be attached to the PTO of the tiller frame.



#### TRENCHER ADVANTAGES

- ► The rotary action of the chain allows for lower horsepower requirements than straight shank (comparable to the rotary chisel.)
- The chain design allows for nearly the entire cutting blade to be below ground during operation making for safer usage than the rotary chisel.

### TRENCHER ADVANTAGES CONT.

- Can cut through underground obstructions much easier than the shank or chisel designs.
- Lower cutting horsepower requirements allow for higher forward speeds.

### TRENCHER DISADVANTAGES

- ► There are more moving parts which will lead to lower durability and higher maintenance.
- The chain guide will be very heavy making adjusting the depth and pulling the arm up for transport very difficult.
- ► Having the trenching arm in an upright position will make it hard to transport.

#### TRENCHER DISADVANTAGES CONT.

- The parts that are currently available for purchase are very expensive (chains start around \$500).
- The trencher works by removing the dirt, so it would have to be replaced in the trench.

#### CONCLUSIONS

- There are three main design types which could be used to create a subsoiler to meet our design criteria.
- ► We feel that the shank design will be the best design.

# DESIGN COMPARISONS

	Shank	Chisel	Trencher
Cost	Least Expensive	Expensive	Most Expensive
Ease of Design	Least Design Work	Most Design Work	Some Design Work
Safety	Very Safe	Least Safe	Safe

# DESIGN COMPARISON CONT.

	Shank	Chisel	Trencher
Maintenance	Low Maint.	Mid-range Maint.	Most Maint.
Reliability	Most reliable	Reliable	Least Reliable
Efficiency	Least Efficient	Comparable	Comparable